

Date: Tuesday, 24/06/2008 11:30:24 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE END PLATE
 Job Number : 40013
 Estimate Number : 13412
 P.O. Number : Part Number : PB6743001111
 This Issue : 24/06/2008 S.O. No. : Drawing Number : B67-43001 P.32
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : SMALL / MED FAB Drawing Revision : B1
 Previous Run : Material :
 Written By : Due Date : 01/07/2008 Qty: 5 Um: Each
 Checked & Approved By : MF 08-06-24
 Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.0164 sf(s)/Unit Total: 0.0819 sf(s)

6061-T6 .125Sheet

batch:- 106634

HB 8-6-25

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

2-Deburr if necessary

HB 8-6-25

9

08/06/25 9 Hm

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-6-25



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/06/25 (x9)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat E.

MF 08-07-09

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 11:30:24 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END PLATE

Job Number: 40013

Part Number: PB6743001111

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

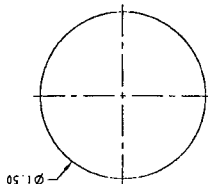
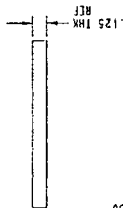
NOTE: Date & initial all entries

REFERENCE ONLY

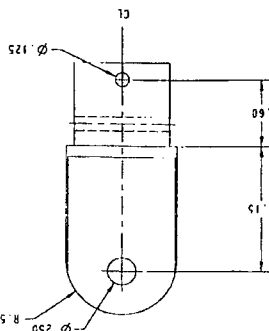
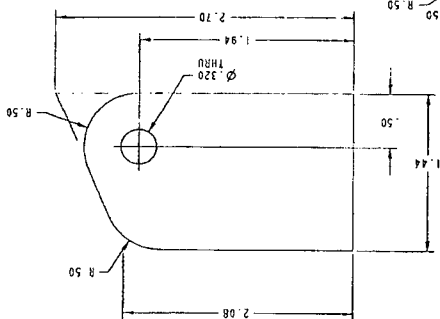
ORIGINAL

PREMIER AVIATION, INC.
3000 Airframe Parkway, Grand Prairie, Texas 75050
FILE NO. 6061-16, 00-A-250/11
REV. 1
DATE 08-11-76
BY 0105UV8
B67-43001

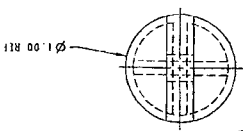
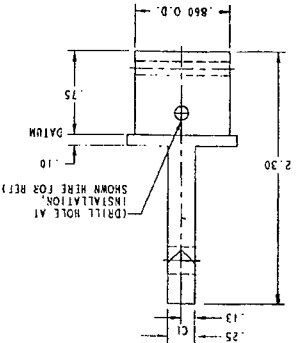
1 -111 TUBE END PLATE
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 2.000
40013



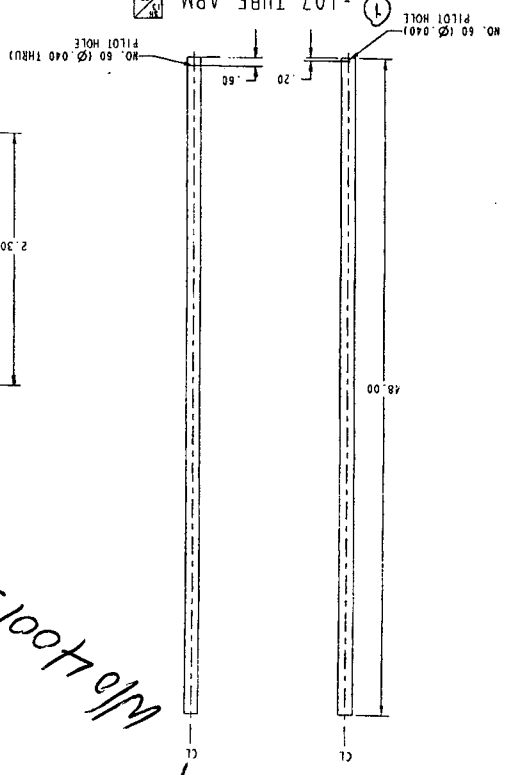
1 -115 TUBE END PLATE
MATERIAL: .25 THK, 6061-T6, 00-A-250/11
SCALE: 2.000



1 -109 MALE EYE
MATERIAL: 1.00 RM, 6061-T6, 00-A-208/8
SCALE: 2.000



1 -107 TUBE ARM
MATERIAL: 1.00 OD X .065 WALL, 6061-T6, RW-T-100/6
SCALE: 0.250



RELEASED
40013

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FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

Measured by:	IB	Audited by:	[Signature]	Prototype Approval:	A
Date:	8-6-25	Date:	08/06/25	Date:	A

N/A